

### Door with lock

#### Straight door

Item.no IS-DOOR

#### Curved door 30°

Item.no IS-DOOR-30

**Complete with:**  
See reverse side

Can be used with the  
**Wave, Compact and  
Exhibit system.**



The door comes always  
delivered in a transport  
bag.



### Important Note!

Doors require an extremely  
stable display configuration for  
proper functionality.

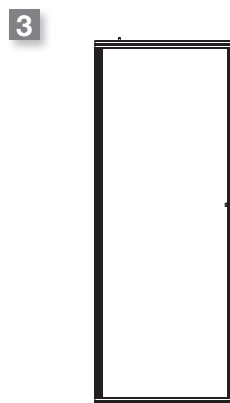
Please ask us for assistance or refer  
to our separate 'fix and trix' guidelines.



Attach the bottom beam (DOOR6)  
and adjust the feet to the lower edge  
of the post



Mount the posts



Build the door section  
(see reverse side)



Attach the door and mount the upper  
beam /DOOR5).



First mount the small panel  
above the door.



Attach the panel on the  
door section



Attach the corner trims  
on each side of the door  
section.  
See reverse side when you  
mount corner trims.



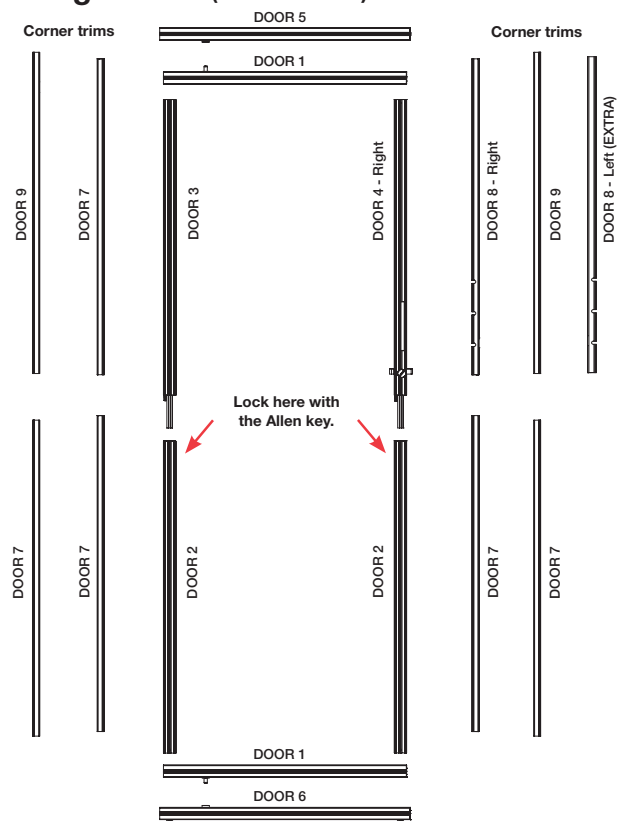
Next mount the panel adjacent to the door,  
beginning with the edge along the door.



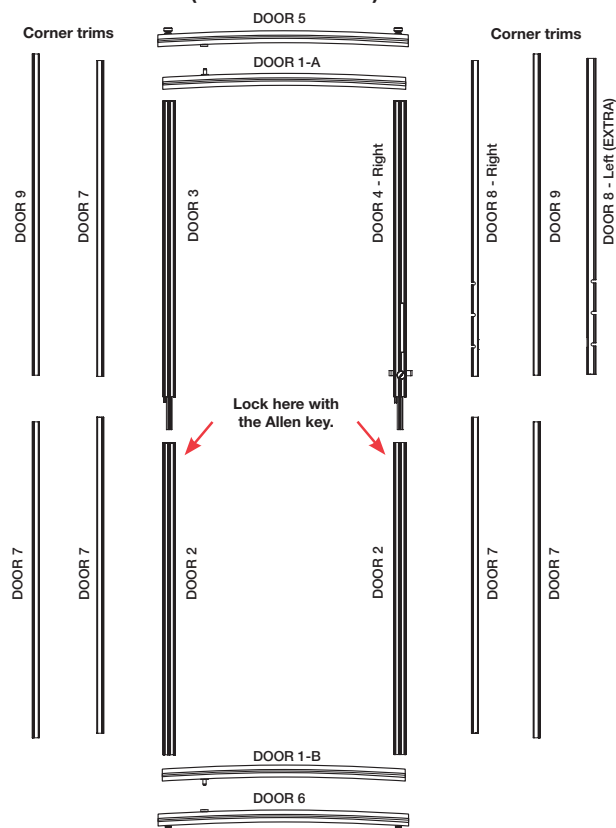
## Component list / Mounting instruction

See attached label for item.

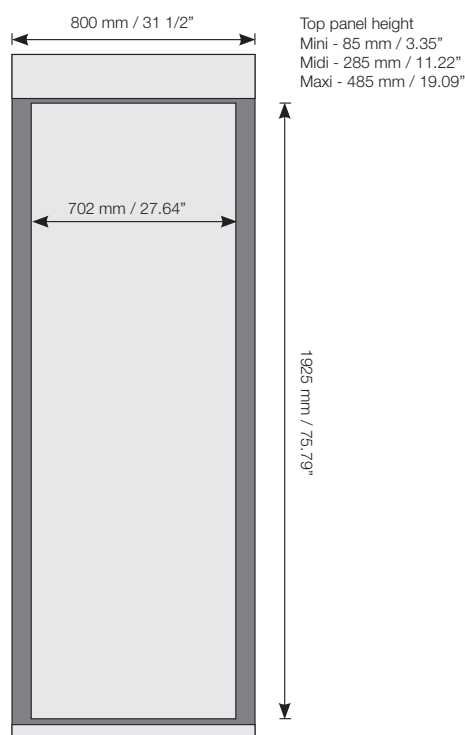
### Straight door (item IS-DOOR)



### Curved door (item IS-DOOR-30)

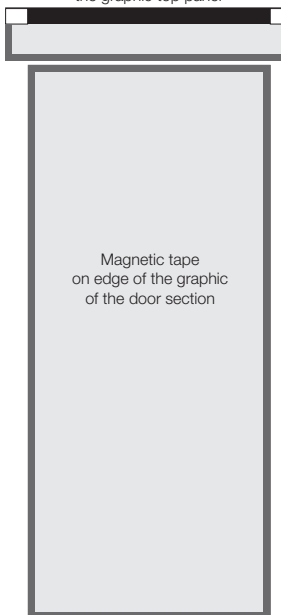


## Graphic panel sizes



## Graphic panel attachments

Hanger strip on the top and magnetic tape on edge of the side and bottom of the graphic top panel



### Printer material

We recommend the following material:

**Poster paper:** 180 gr / 0.4 lb.  
The printed graphic panels must be laminated before use.  
Front side: 125 microns (0,125 mm) / 0.005" "deep crystal"  
Reverse side: 250 microns (0,250 mm) / 0.010" "stop light"

**Polyester film:** 330-370 microns (0,350 mm) / 0.013-0.015"  
Top laminate: 125 microns (0,125 mm) / 0.005" "deep crystal"

### Mounting of Kickers and Hangers

Kickers and hangers to be fixed at the bottom and at the top of the graphic panels (reverse side) see left.

### Mounting of Magnetic Tape

See pictures at left.

**IMPORTANT** Carefully mount the magnetic tape slightly inset from the edge of the graphic panel by approximately 0,25 mm / 0.010". Once mounted, a very thin straight white line should show between the edge of the graphic and the outside edge of the magnetic tape. Do not exceed 0,5 mm / 0.020".

### Application Techniques

To obtain optimum adhesion, the bonding surfaces must be well unified, clean and dry. Typical surface cleaning solvents are isopropyl alcohol/water mixture (rubbing alcohol) or heptane.

Note: Be sure to follow solvent manufacturer's precautions and directions for use when using solvents.